FCFS Job	Drilling process time	Assembling process time	Drilling endtime	Assembling starttime	Assembling Endtime	Assembling Idle time
A	5	5				
B	4	3				
C	8	9				
D	2	7				
E	6	8				
F	12	15				
Totals	37	47				

Total flowtime

Cutting Idle time

WeldingIdletime

Total Idle %

Drilling	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
Assembling	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....

Johnson's Rule Job	Drilling process time	Assembling process time	Drilling endtime	Assembling starttime	Assembling Endtime	Assembling Idle time
D	2	7				
A	5	5				
E	6	8				
C	8	9				
F	12	15				
B	4	3				
Totals	37	47				

Total flowtime

Cutting Idle time

WeldingIdletime

Total Idle %

Drilling	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....
Assembling	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....